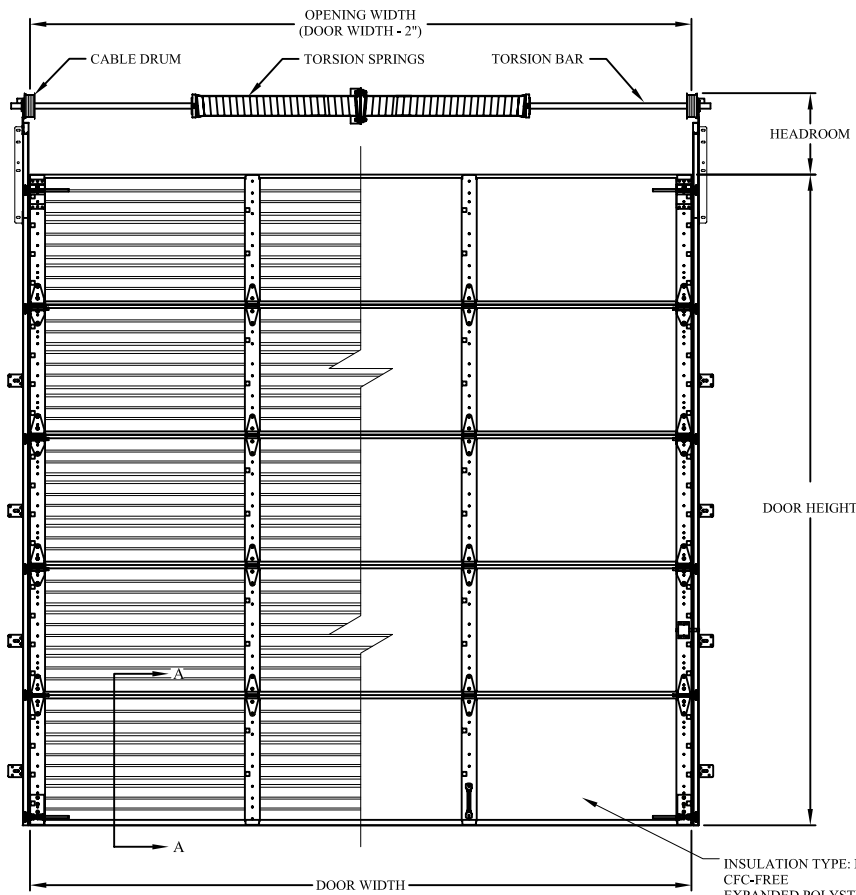
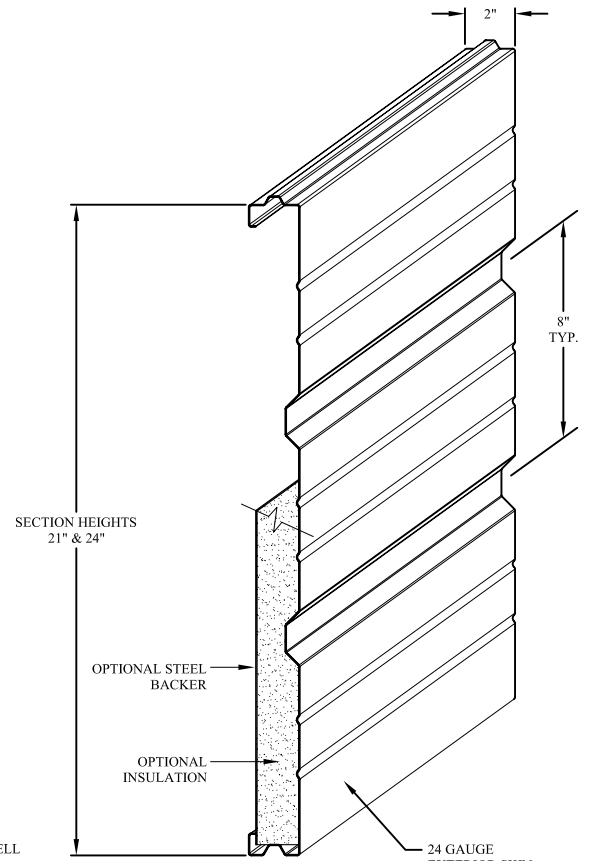


**GARAGE DOORS**

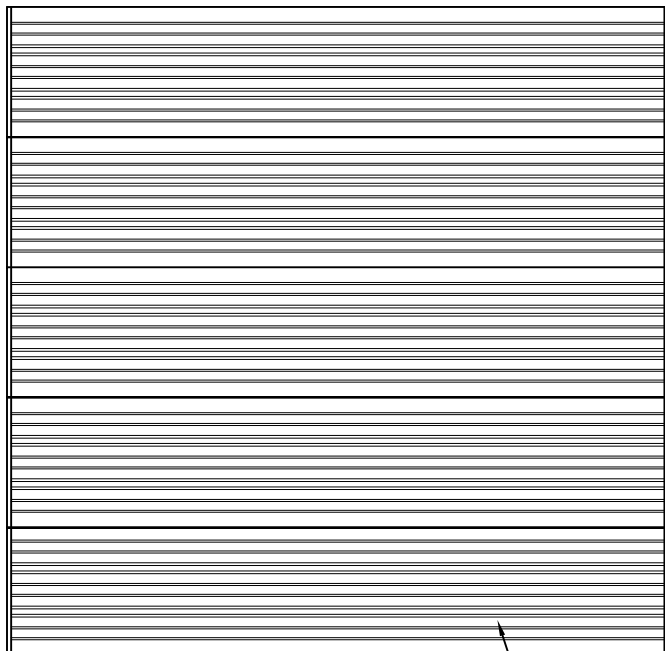


**INTERIOR ELEVATION**

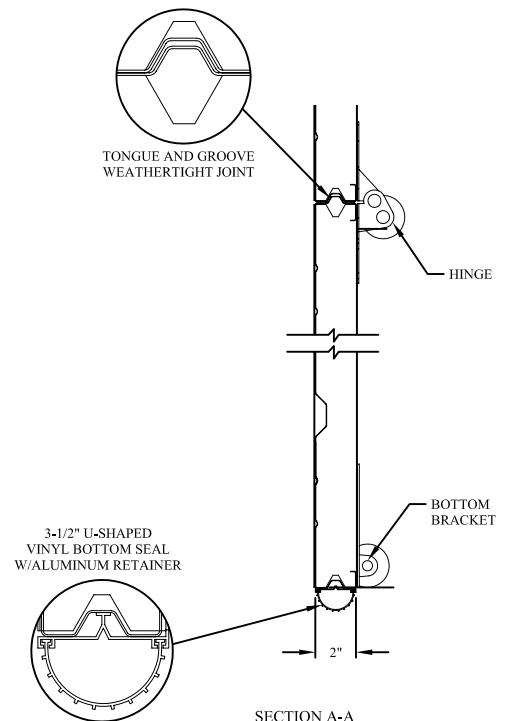
INSULATION TYPE: HAIRCELL  
CFC-FREE  
EXPANDED POLYSTYRENE  
R= 6.84/U= 0.15  
(ALSO AVAILABLE WITH  
25ga STEEL BACKER)



**ISOMETRIC PROFILE**



**EXTERIOR ELEVATION**

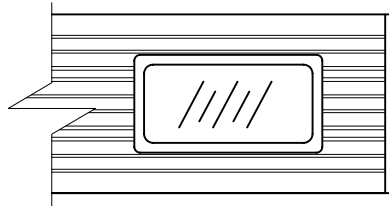


**SECTION A-A**

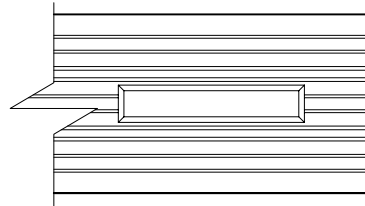
# MODELS 2400/2400I/2400S



GARAGE DOORS



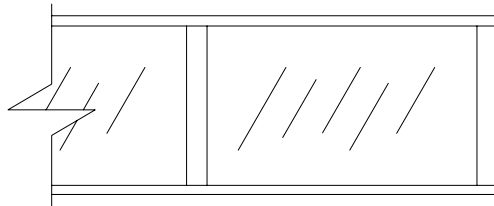
24" x 12" WINDOW W/ NON-INSULATED 1/8" PLEXI-GLASS  
AND DOUBLE PANE INSULATED PLEXI-GLASS



24" x 4" WINDOW WITH 1/8" PLEXI-GLASS

DOOR WIDTH	MAX No. WINDOWS	DOOR WIDTH	MAX No. WINDOWS
8'2"	2	17'2"	5
9'2"	2	18'2"	5
10'2"	3	19'2"	5
11'2"	3	20'2"	6
12'2"	3	21'2"	6
13'2"	4	22'2"	6
14'2"	4	23'2"	6
15'2"	4	24'2"	6
16'2"	4		

NOTE: CHART ABOVE INDICATES MAXIMUM  
NUMBER OF WINDOWS PER SECTION.



ALUMINUM FULLVIEW SECTION

DOOR WIDTH	DOOR HEIGHTS																	
	7'1"	8'1"	9'1"	10'1"	11'1"	12'1"	13'1"	14'1"	15'1"	16'1"	17'1"	18'1"	19'1"	20'1"	21'1"	22'1"	23'1"	24'1"
8'2" - 12'2"	4	4	5	5	6	6	7	7	8	8	9	9	10	10	11	11	12	12
12'4" - 16'2"	2	2	3	3	4	4	5	5	6	6	7	7	8	8	9	9	10	10
16'4" - 24'2"	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

NOTE: CHART ABOVE INDICATES MAXIMUM NUMBER  
OF ALUMINUM FULLVIEW SECTIONS PER DOOR SIZE.

DOOR WIDTH	MAX No. PANELS	DOOR WIDTH	MAX No. PANELS
8'2"	2	17'2"	5
9'2"	2	18'2"	5
10'2"	3	19'2"	5
11'2"	3	20'2"	6
12'2"	3	21'2"	6
13'2"	4	22'2"	6
14'2"	4	23'2"	6
15'2"	4	24'2"	6
16'2"	4		

NOTE: CHART ABOVE INDICATES MAXIMUM  
NUMBER OF PANELS PER SECTION.

SECTION ARRANGEMENT CHART

**GARAGE DOORS**

Door Height	21" Bottom	21" Intermediate	24" Bottom	24" Intermediate
7'0"	1	3		
7'3"		3	1	
7'6"		2	1	1
7'9"		1	1	2
8'0"				4
8'3"	Not Available			
8'6"	Not Available			
8'9"	1	4		
9'0"		4	1	
9'3"		3	1	1
9'6"		2	1	2
9'9"		1	1	3
10'0"			1	4
10'3"	Not Available			
10'6"	1	5		
10'9"		5	1	
11'0"		4	1	1
11'3"		3	1	2
11'6"		2	1	3
11'9"		1	1	4
12'0"			1	5
12'3"	1	6		
12'6"		6	1	
12'9"		5	1	1
13'0"		4	1	2
13'3"		3	1	3
13'6"		2	1	4
13'9"		1	1	5
14'0"			1	6
14'0"	1	7		
14'3"		7	1	
14'6"		6	1	1
14'9"		5	1	2
15'0"		4	1	3
15'3"		3	1	4
15'6"		2	1	5
15'9"		1	1	6
15'9"	1	8		
16'0"			1	7
16'0"		8	1	
16'3"		7	1	1
16'6"		6	1	2
16'9"		5	1	3
17'0"		4	1	4
17'3"		2	1	5
17'6"		2	1	6
17'9"		1	1	7
18'0"			1	8
18'3"		7	1	2
18'6"		6	1	3
18'9"		5	1	4
19'0"		4	1	5
19'3"		3	1	6
19'6"		2	1	7
19'9"		1	1	8
20'0"			1	9
22'0"			1	10
24'0"			1	11